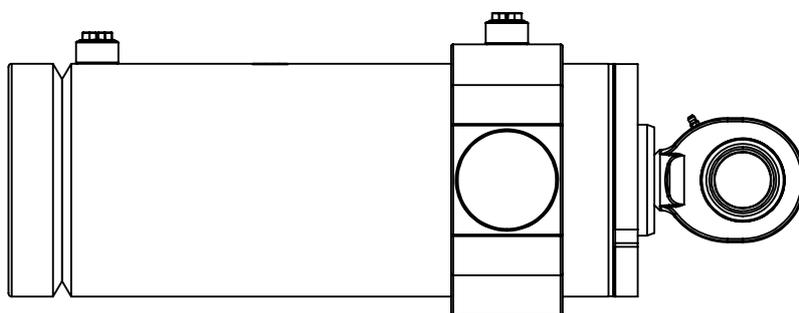
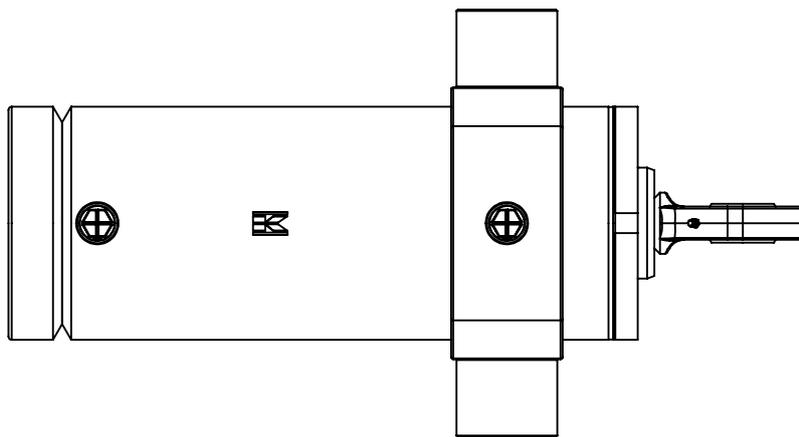


All tolerances according to KRAMP-norm • Unless stated otherwise • If in doubt please ask

| | | | | | | | | | |
|-------|-----------|-----------|-----------|-----------|-----------|-----------|---|---|-------------|
| Above | - | 6 | 30 | 120 | 400 | 1000 | All diameters $\text{Ⓢ} \text{ } \varnothing \text{ } 0.1 \text{ } \text{A}$ | Angles $\pm 2^\circ$ Drilled holes $+0.25 -0$ All sharp edges removed $R0.2 +0.2$ Inside and Outside deburred Surface roughness max. $Ra \text{ } 3.2$ | Stroke |
| Up to | 6 | 30 | 120 | 400 | 1000 | 2500 | | | Tol. $+1.8$ |
| Tol. | ± 0.1 | ± 0.2 | ± 0.3 | ± 0.5 | ± 0.8 | ± 1.2 | | | -1.6 |

| | | | | |
|-------------|-------------------------------------|-----------|----------|-----------|
| | Drawn | | Pressure | 250 bar |
| | Cust. Ref. | | Weight | 141.47 kg |
| Item | CFGY0068698 | Reference | 0354578 | |
| Description | C2S.180.100.260 Zwenktap~GAR50DO2RS | | | |
| Finish | Primer | | | |

CFGCY0068698 - C2S.180.100.260 Zwenktap~GAR50DO2RS



| PARTNO | POS. | DESCRIPTION | QTY. |
|-----------------|------|--|------|
| MDL-090348 | 1 | Tube - Cylinder tube 210 x 180 ST52-H8 CB 210-15H8 L=0.495 | 1 |
| LSN12E | 2 | Welding-stud 3/4" BSP | 2 |
| MDL-011608 | 3 | Trunnion | 1 |
| DS3918001A | 4 | Reinforced Endcap C2/C3 - Bore 180 | 1 |
| MDL-090346 | 5 | Rod - Hard Chrome Shaft 100 - HAC100 L=0.528 | 1 |
| GAR50DO2RS | 6 | Spherical-bearing GAR 50 DO-2RS | 1 |
| DS3918013000 | 7 | Cylinder-head C2/C3 - Bore 180 - Rod 100 (DS3918013000 Machined) | 1 |
| ASU100112B | 8 | Scraper 100 x 112.2 x 7.1 - T38 | 1 |
| SA100120118UN | 9 | Rod-seal 100 x 120 x 11.8 UN | 1 |
| GRI10010515 | 10 | Guide-ring 100 x 105 x 15 | 2 |
| BU17082534 | 11 | Backup-ring 170.82 x 5.34 x 1.7 | 1 |
| OR17082533P001 | 12 | O-ring 170.82 x 5.33 | 1 |
| OR17747262P001 | 13 | O-ring 177.47 x 2.62 | 1 |
| DS2918004 | 14 | Cylinder-piston C2 - Bore 180 | 1 |
| ZA180155254DBM | 15 | Piston-seal 180 x 155 x 25.4/12.7 | 1 |
| GRE180175148 | 16 | Wear-ring 180 x 175 x 14.8 | 2 |
| OR758035390P001 | 17 | O-ring 75.80 x 3.53 - 90'-shore | 1 |
| 916816 | 18 | Grub screw M8x16 45 H zinc-pl. | 1 |
| SP12M | 19 | Dust plug outer thread 3/4" BSP | 2 |